DAIKIN ROOM AIR CONDITIONER

OPERATION MANUAL

MODELS

- FTXS15LVJU
- FTXS18LVJU
- FTXS24LVJU
Feature

For your comfort and energy saving

**INTELLIGENT EYE**
The INTELLIGENT EYE sensor detects the human movement in a room. If no one is room for more than 20 minutes, the operation automatically changes to energy saving operation.

**WEEKLY TIMER**
Up to 4 timer settings can be saved for each day of the week according to your family’s life style. The WEEKLY TIMER allows you to set on/off time and the desired temperature.

**COMFORT AIRFLOW**
The airflow direction will be in upward mode while in COOL operation, in downward mode while in HEAT operation. This function will prevent cold or warm air from directly blowing on your body.

**OUTDOOR UNIT QUIET**
OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit. This function is useful in consideration of your neighbors.
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Safety Precautions

- Read these safety considerations for operations carefully before installing air conditioning equipment. After completing the installation, make sure that the unit operates properly during the startup operation. Instruct the customer on how to operate and maintain the unit.
- Inform customers that they should store this operation manual with the installation manual for future reference.

Meanings of DANGER, WARNING, CAUTION, and NOTE Symbols:

<table>
<thead>
<tr>
<th>DANGER</th>
<th>WARNING</th>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.</td>
<td>Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.</td>
<td>Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.</td>
</tr>
</tbody>
</table>

- Never do.
- Be sure to follow the instructions.
- Never allow the air conditioner or remote controller to get wet.
- Be sure to ground the air conditioner.
- Never touch the air conditioner (including the remote controller) with a wet hand.

**DANGER**

- For refrigerant leakage, consult your dealer.
- Refrigerant gas is heavier than air and replaces oxygen. A massive leak could lead to oxygen depletion, especially in basements, and an asphyxiation hazard could occur leading to serious injury or death.
- Refrigerant gas may produce a toxic gas if it comes in contact with fire such as from a fan heater, stove or cooking device. Exposure to this gas could cause severe injury or death.
- Any abnormalities in the operation of the air conditioner such as smoke or fire could result in severe injury or death.
- Turn off the power and contact your dealer immediately for instructions.
- Do not install the unit in an area where flammable materials are present due to risk of explosion resulting in serious injury or death.
- If equipment utilizing a burner is used in the same room as the air conditioner, there is the danger of oxygen deficiency which could lead to an asphyxiation hazard resulting in serious injury or death.
- Be sure to ventilate the room sufficiently to avoid this hazard.
- Safely dispose of the packing materials.
- Packing materials, such as nails and other metal or wooden parts, may cause stabs or other injuries. Tear apart and throw away plastic packaging bags so that children will not play with them. Children playing with plastic bags face the danger of death by suffocation.

**WARNING**

- It is not good for health to expose your body to the air flow for a long time.
- Do not put your finger or other objects into the air outlet or inlet as the fan is rotating at high speed and could cause injury. Always keep small children away from the unit during operation.
- Do not attempt to repair, relocate, modify or reinstall the air conditioner by yourself. Incorrect work or modifications could cause electric shocks, fire or other damage.
- For repairs and reinstallation, consult your Daikin dealer for advice and information.
- If the air conditioner is not cooling (heating) properly, the refrigerant may be leaking, contact your authorized dealer or qualified service repairman.
- When making repairs which requires adding refrigerant, consult with your authorized dealer or qualified service repairman.
- Do not attempt to install the air conditioner by yourself. Improper installation could result in water leakage, electric shocks or fire. For installation, consult your authorized dealer or a qualified technician.

**CAUTION**

- The air conditioner must be grounded. Improper grounding may result in electric shocks. Do not connect the grounding wire to a gas pipe, water pipe, lightning rod, or a telephone ground line. Follow all local and state electrical codes.
- Do not use this unit for cooling precision instruments, food, plants, animals or works of art.
- Never expose little children, plants or animals directly to the air flow.
- Do not block air inlets nor outlets. Impaired air flow may result in poor performance or equipment problems.
- Do not stand, sit, or place objects on the outdoor unit. To avoid injury, do not remove the fan guard.
CAUTION

• Do not place anything under the indoor or outdoor unit that must be kept away from moisture, such as electrical or electronic equipment. In certain conditions, moisture in the air may condense and drip.
• Check the unit stand and fittings for damage annually.
• Do not touch the air inlet and aluminum fins of outdoor unit. It may cause injury and/or damage the heat transfer surface.
• This appliance is NOT intended for use by young children or impaired persons without proper supervision.
• Young children should be supervised to ensure that they DO NOT play with or near the air flow of this appliance.
• Do not pull at the conduit or hang anything on it. Otherwise it will cause fire or electric shock.
• Do not touch the heat exchanger fins. Improper handling may result in injury.
• Do not turn off the power immediately after stopping operation. Always wait at least 5 minutes before turning off the power to avoid water leakage or other problems.

To avoid personal injury or equipment damage be sure to stop the operation, turn the breaker off or pull out the supply cord before cleaning or servicing the unit. NOTE: More than one disconnect may be required to shut off all power.

• Do not connect the air conditioner to a power supply different from the one specified. It may cause improper operation or fire.
• Depending on the environment, state and local electrical codes, a ground fault circuit interrupter may be required. Improper grounding or lack of a ground fault circuit interrupter may result in electrical shock, injuries, or death.
• It is recommended to install a ground fault circuit interrupter if one is not already available. This helps prevent electrical shocks or fire.
• Arrange the drain hose to ensure smooth drainage. Improper drainage may cause water damage to the building, or its furnishing.
• Depending on the usage environment, water may leak from the air conditioner. If this happens, contact your Daikin Dealer.

Installation site.

■ Operate the air conditioner in a sufficiently ventilated area and not surrounded by obstacles. Do not use the air conditioner in the following places.
  a. Places with a mist of mineral oil, such as cutting oil.
  b. Locations such as coastal areas where there is a lot of salt in the air.
  c. Locations such as hot springs where there is a lot of sulfur in the air.
  d. Locations such as factories where the power voltage varies a lot.
  e. In cars, boats, and other vehicles.
  f. Locations such as kitchens where oil may splatter or where there is steam in the air.
  g. Locations where equipment produces electromagnetic waves.
  h. Places with an acid or alkaline mist.
  i. Places where fallen leaves can accumulate or where weeds can grow.

Consider the nuisance of noise to your neighbors.

■ Pay Attention to Operating Sound. Be sure to use the following places:
  a. Places that can sufficiently withstand the weight of the air conditioner yet can suppress the operating sound and vibration of the air conditioner.
  b. Places where warm air from the air outlet of the outside unit or the operating sound of the outside unit does not annoy neighbors.

Consult your dealer if the air conditioner in operation generates unusual noise.

Electrical work.

• For power supply, be sure to use a separate power circuit dedicated to the air conditioner.

System relocation.

■ Relocating the air conditioner requires specialized knowledge and skills. Please consult the dealer if relocation is necessary for moving or remodeling.
Names of Parts

Indoor Unit

- Front panel
- Air inlet
- Air outlet
- Fins (vertical blades)
- Louvers (horizontal blades)
- Panel tab
- Model name plate
- INTELLIGENT EYE sensor
- Room temperature sensor
- Signal receiver
- Display
- OPERATION lamp (green)
- TIMER lamp (yellow)
- INTELLIGENT EYE lamp (green)
- Indoor unit ON/OFF switch

Fins (vertical blades)
- The fins are inside of the air outlet.

Louvers (horizontal blades)

Signal receiver
- It receives signals from the remote controller.
- When the unit receives a signal, you will hear a beep sound.

<table>
<thead>
<tr>
<th>Case</th>
<th>Sound type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operation start</td>
<td>beep-beep</td>
</tr>
<tr>
<td>Setting changed</td>
<td>beep</td>
</tr>
<tr>
<td>Operation stop</td>
<td>long beep</td>
</tr>
</tbody>
</table>

Display

- OPERATION lamp (green)
- TIMER lamp (yellow)
- INTELLIGENT EYE lamp (green)

Indoor unit ON/OFF switch
- Press this switch once to start operation.
- Press once again to stop it.
- The operation mode refer to the following table.

<table>
<thead>
<tr>
<th>Mode</th>
<th>Temperature setting</th>
<th>Airflow rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>AUTO</td>
<td>77°F (25°C)</td>
<td>AUTO</td>
</tr>
</tbody>
</table>

- This switch is useful when the remote controller is missing.
Open the front panel

Outdoor Unit

- Appearance of the outdoor unit may differ from some models.

Air inlet (back and side)

Air outlet

Outdoor temperature sensor (back)

Ground terminal

- Inside this cover.

Model name plate

Refrigerant piping and inter-unit wiring

Titanium apatite photocatalytic air-purifying filter

Air filter
Names of Parts

Remote Controller

Signal transmitter

- To use the remote controller, aim the transmitter at the indoor unit. If there is anything to block signals between the unit and the remote controller, such as a curtain, the unit will not operate.
- Do not drop the remote controller. Do not get it wet.
- The maximum distance for communication is approximately 23ft (7m).

FAN setting button

- Selects the airflow rate setting. Page 13

POWERFUL button

- POWERFUL operation. Page 17

Display (LCD)

- Displays the current settings. (In this illustration, each section is shown with all its displays on for the purpose of explanation.)

TEMPERATURE adjustment buttons

- Changes the temperature setting. Page 12

ON/OFF button

- Press this button once to start operation. Press once again to stop it. Page 11

Front cover

- Open the front cover. Page 8

<ARC452A21>
Open the front cover

MODE selector button
- Selects the operation mode.
  (AUTO/DRY/COOL/HEAT/FAN) [Page 11]

ECONO button
- ECONO operation. [Page 18]

SWING button
- Adjusting the airflow direction. [Page 13]

COMFORT/SENSOR button
- COMFORT AIRFLOW and INTELLIGENT EYE operation. [Page 15, 16]

WEEKLY button
- WEEKLY TIMER operation. [Page 22]

PROGRAM button
- PROGRAM button

COPY button
- COPY button

BACK button
- BACK button

NEXT button
- NEXT button

ON TIMER button
- WEEKLY TIMER operation. [Page 21]

CLOCK button
- [Page 10]

QUIET button
- OUTDOOR UNIT QUIET operation. [Page 18]

OFF TIMER button
- [Page 20]

TIMER CANCEL button
- Cancels the timer setting. [Page 20, 21]
- It cannot be used for the WEEKLY TIMER operation.

SELECT button
- Changes the ON/OFF TIMER and WEEKLY TIMER settings. [Page 20, 21, 22]
Preparation before Operation

To set the batteries

1. Slide the front cover to take it off.
2. Set two dry batteries AAA.LR03 (alkaline).
3. Set the front cover as before.

To fix the remote controller holder on the wall

1. Choose a place from where the signals reach the unit.
2. Fix the holder to a wall, a pillar, etc. with the screws supplied with the holder.
3. Place the remote controller in the remote controller holder.

Celsius/Fahrenheit display switch

- The Celsius or Fahrenheit display is selectable with the following buttons.

Press \( \uparrow \) and \( \downarrow \) simultaneously for 5 seconds.
- The temperature will be displayed in Fahrenheit if it is presently displayed in Celsius, and vice versa.

NOTE

Notes on batteries
- When replacing the batteries, use batteries of the same type, and replace both batteries at the same time.
- When the system is not used for a long time, take the batteries out.
- The batteries will last for approximately 1 year. If the remote controller display begins to fade and the degradation of reception performance occurs within a year, however, replace both batteries with new, size AAA.LR03 (alkaline).
- The attached batteries are provided for the initial use of the system.
- The usable period of the batteries may be short depending on the manufactured date of the air conditioner.

Notes on remote controller
- Never expose the remote controller to direct sunlight.
- Dust on the signal transmitter or receiver will reduce the sensitivity. Wipe off dust with a soft cloth.
- Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult the shop if that is the case.
- If the remote controller signals happen to operate another appliance, move that appliance somewhere else, or consult the service shop.

Celsius/Fahrenheit display change function of remote controller
- The set temperature may increase when the display is changed to Celsius from Fahrenheit, because a fraction of 0.5°C is rounded up.
- Example: A set temperature of 65°F (equivalent to 18.5°C) will be converted into 19°C.
   When the display is changed to Fahrenheit again, the set temperature will be converted into 66°F (equivalent to 19°C) instead of the original set temperature (65°F) but a set temperature of 66°F (equivalent to 19°C) will be converted into 19°C with no temperature change.
- A reception sound will go off for the transmission of set temperature to the indoor unit at the time of setting the Celsius/Fahrenheit display change function.
**Turn the breaker on**

- After the power is turned on, the louvers of the indoor unit open and close once to set the reference position.

**To set the clock**

1. Press **1**.
   - "000" is displayed.
   - "MON" and "" blink.

2. Press **2** to set the current day of the week.

3. Press **3**.
   - "" blinks.

4. Press **4** to set the clock to the present time.
   - Holding down **▲** or **▼** rapidly increases or decreases the time display.

5. Press **5**.
   - Point the remote controller at the indoor unit when pressing the buttons.
   - "" blinks.
The air conditioner operates with the operation mode of your choice. From the next time on, the air conditioner will operate with the same operation mode.

**To start operation**

1. Press **MODE** and select an operation mode.
   - Each pressing of the button advances the mode setting in sequence.
   - **AUTO** → **DRY** → **COOL** → **HEAT** → **FAN**

2. Press **ON/OFF**.
   - **ON** is displayed on the LCD.
   - The OPERATION lamp lights green.

**To stop operation**

Press **ON/OFF** again.
- **ON** is no longer displayed on the LCD.
- The OPERATION lamp goes off.

**NOTE**

<table>
<thead>
<tr>
<th>MODE</th>
<th>Notes on each operation mode</th>
</tr>
</thead>
</table>
| **HEAT** | Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner.  
- The heat pump system heats the room by circulating hot air around all parts of the room. After the start of HEAT operation, it takes some time before the room gets warmer.  
- In HEAT operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.  
- During defrosting operation, hot air does not flow out of indoor unit. |
| **COOL** | This air conditioner cools the room by releasing the heat in the room outside. Therefore, the cooling performance of the air conditioner may be degraded if the outdoor temperature is high. |
| **DRY** | The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable. |
| **AUTO** | In AUTO operation, the system selects an appropriate operation mode (COOL or HEAT) based on the room and outside temperatures and starts the operation.  
- The system automatically resets the setting at a regular interval to bring the room temperature to the user-setting level. |
| **FAN** | This mode is valid for fan only. |
To change the temperature setting

Press ▲ or ▼.

- The displayed items on the LCD will change whenever either one of the buttons is pressed.

<table>
<thead>
<tr>
<th>COOL operation</th>
<th>HEAT operation</th>
<th>AUTO operation</th>
<th>DRY or FAN operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>64-90°F (18-32°C)</td>
<td>50-86°F (10-30°C)</td>
<td>64-86°F (18-30°C)</td>
<td>The temperature setting is not variable.</td>
</tr>
</tbody>
</table>

Press ▲ to raise the temperature and press ▼ to lower the temperature.

---

### Operating conditions

#### Recommended temperature setting

- For cooling: 78-82°F (26-28°C)
- For heating: 68-75°F (20-24°C)

#### Tips for saving energy

- Be careful not to cool (heat) the room too much.
- Keeping the temperature setting at a moderate level helps save energy.
- Cover windows with a blind or a curtain.
- Blocking sunlight and air from outdoors increases the cooling (heating) effect.
- Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks.

#### Notes on the operating conditions

- The air conditioner always consumes a small amount of electricity even while it is not operating.
- If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker off.
- Use the air conditioner in the following conditions.

<table>
<thead>
<tr>
<th>MODE</th>
<th>Operating conditions</th>
<th>If operation is continued out of this range</th>
</tr>
</thead>
</table>
| COOL | Outdoor temperature : 50-115°F (10-46°C)  
Indoor temperature : 64-90°F (18-32°C)  
Indoor humidity : 80% max. | • A safety device may work to stop the operation.  
(In multi system, it may work to stop the operation of the outdoor unit only.)  
• Condensation may occur on the indoor unit and drip. |
| HEAT | Outdoor temperature : 5-75°F (~–15-24°C)  
Indoor temperature : 50-86°F (10-30°C) | • A safety device may work to stop the operation. |
| DRY  | Outdoor temperature : 50-115°F (10-46°C)  
Indoor temperature : 64-90°F (18-32°C)  
Indoor humidity : 80% max. | • A safety device may work to stop the operation.  
• Condensation may occur on the indoor unit and drip. |

- Operation outside this humidity or temperature range may cause a safety device to disable the system.
Adjusting the Airflow Direction and Rate

You can adjust the airflow direction to increase your comfort.

### To start auto swing

**Upper and lower airflow direction**

Press \[ \]

- \[ \] is displayed on the LCD.
- The louvers (horizontal blades) will begin to swing.

**Right and left airflow direction**

Press \[ \]

- \[ \] is displayed on the LCD.
- The fins (vertical blades) will begin to swing.

**The 3-D airflow direction**

Press \[ \] and \[ \]

- \[ \] and \[ \] are displayed on the LCD.
- The louvers and fins move in turn.
- To cancel 3-D airflow, press either \[ \] or \[ \] again. The louvers or fins will stop moving.

### To set the louvers or fins at desired position

- This function is effective while louvers or fins are in auto swing mode.

Press \[ \] and \[ \] when the louvers or fins have reached the desired position.

- In the 3-D airflow, the louvers and fins move in turn.
- \[ \] or \[ \] is no longer displayed on the LCD.
To adjust the airflow rate setting

Press \( \bigcirc \). Each pressing of \( \bigcirc \) advances the airflow rate setting in sequence.

- When the airflow is set to "\( \bigcirc \)", indoor unit quiet operation will start and the noise from the unit will become quieter.
- In indoor unit quiet operation, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting is not variable.

**NOTE**

**Notes on the angles of the louvers**
- The louvers swinging range depends on the operation. (See the figure.)

**Note on 3-D airflow**
- Using 3-D airflow circulates cold air, which tends to collected at the bottom of the room, and hot air, which tends to collect near the ceiling, throughout the room, preventing areas of cold and hot developing.

**Note on airflow rate setting**
- At smaller airflow rates, the cooling (heating) effect is also smaller.

**CAUTION**
- Always use a remote controller to adjust the angles of the louvers and fins. If you attempt to move the louvers and fins forcibly with hand when they are swinging, the mechanism may be broken.
- Always use a remote controller to adjust the fins angles. Inside the air outlet, a fan is rotating at a high speed.
COMFORT AIRFLOW / INTELLIGENT EYE Operation

**COMFORT AIRFLOW operation**
The flow of air will be in the upward direction while in COOL operation and in the downward direction while in HEAT operation, which will provide a comfortable wind that will not come in direct contact with people.

**INTELLIGENT EYE operation**
"INTELLIGENT EYE" is the infrared sensor which detects the human movement. If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

[Example]

- **When someone is in the room**
  - **Normal operation**
    - The air conditioner is in normal operation while the sensor is detecting the movement of people.

- **When no one is in the room**
  - **20 minutes after, start energy saving operation.**
    - The set temperature is shifted in ±3.6°F (±2°C) steps.

- **Someone is back in the room**
  - **Back to normal operation.**
    - The air conditioner will return to normal operation when the sensor detects the movement of people again.

**INTELLIGENT EYE operation is useful for energy saving**
- **Energy saving operation**
  - If no presence detected in the room for 20 minutes, the energy saving operation will start.
  - This operation changes the temperature -3.6°F (-2°C) in HEAT / +3.6°F (+2°C) in COOL / +3.6°F (+2°C) in DRY operation from set temperature.
  - When the room temperature exceeds 86°F (30°C), the operation changes the temperature +1.8°F (+1°C) in COOL / +1.8°F (+1°C) in DRY operation from set temperature.
  - This operation decreases the airflow rate slightly in FAN mode only.

**Combination COMFORT AIRFLOW and INTELLIGENT EYE operation**
The air conditioner can go into operation with the COMFORT AIRFLOW and INTELLIGENT EYE functions combined.
**To start operation**

Press and select the desired mode.

- Each time the \( \begin{array}{c} \text{•} \\
\end{array} \) is pressed a different setting option is displayed on the LCD.
- The INTELLIGENT EYE lamp lights green.

![Display](image)

- By selecting \( \begin{array}{c} \text{•} \\
\end{array} \) from the following icons, the air conditioner will be in COMFORT AIRFLOW operation combined with INTELLIGENT EYE operation.

```
COMFORT AIRFLOW  INTELLIGENT EYE  Combination  No Setting
```

- When the louvers (horizontal blades) are swinging, the operating as above will stop movement of them.
- The lamp will be lit while human movements are detected.

**To cancel operation**

Press and select “blank” on the LCD.

- The INTELLIGENT EYE lamp goes off.

### NOTE

**Notes on COMFORT AIRFLOW operation**

- The louver position will change, preventing air from blowing directly on the occupants of the room.
- POWERFUL operation and COMFORT AIRFLOW operation cannot be used at the same time.
- Priority is given to the function of whichever button is pressed last.
- The airflow rate will be set to AUTO. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW function will be canceled.

**Notes on INTELLIGENT EYE operation**

- Application range is as follows.

![Vertical angle 90°](image)

- Sensor may not detect moving objects further than 23ft (7m) away. (Check the application range)
- Sensor detection sensitivity changes according to indoor unit location, the speed of passersby, temperature range, etc.
- The sensor also mistakenly detects pets, sunlight, fluttering curtains and light reflected off of mirrors as passersby.
- INTELLIGENT EYE operation will not go on during POWERFUL operation.
- NIGHT SET mode will not go on during use of INTELLIGENT EYE operation.

**Notes on combination of COMFORT AIRFLOW operation and INTELLIGENT EYE operation**

- The airflow rate will be set to AUTO. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW operation will be canceled.
- Priority is given to the function of whichever button is pressed last.

### CAUTION

- Do not place large objects near the sensor.
- Also keep heating units or humidifiers outside the sensor’s detection area. This sensor can detect undesirable objects.
- Do not hit or violently push the INTELLIGENT EYE sensor. This can lead to damage and malfunction.
POWERFUL Operation

POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity.

To start POWERFUL operation

Press \( \text{POWERFUL} \) during operation.

- POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the previous settings which were used before POWERFUL operation.
- \( \text{POWERFUL} \) is displayed on the LCD.

To cancel POWERFUL operation

Press \( \text{POWERFUL} \) again.

- \( \text{POWERFUL} \) is no longer displayed on the LCD.

[Example]

- Normal operation
  - When you want to get the cooling effect quickly, start the POWERFUL operation.
- POWERFUL operation
  - POWERFUL operation will work for 20 minutes.
- Back to normal operation

NOTE

Notes on POWERFUL operation

- When using POWERFUL operation, there are some functions which are not available.
- POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation.

Priority is given to the function of whichever button is pressed last.

- POWERFUL operation can only be set when the unit is running. Pressing \( \text{POWERFUL} \) causes the settings to be canceled, and \( \text{POWERFUL} \) is no longer displayed on the LCD.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.

- In COOL, HEAT and AUTO operation
  To maximize the cooling (heating) effect, the capacity of outdoor unit is increased and the airflow rate is fixed to the maximum setting.
  The temperature and airflow settings are not variable.
- In DRY operation
  The temperature setting is lowered by 4.5°F (2.5°C) and the airflow rate is slightly increased.
- In FAN operation
  The airflow rate is fixed to the maximum setting.
OUTDOOR UNIT QUIET Operation

OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed on the outdoor unit. This function is convenient during the night.

To start OUTDOOR UNIT QUIET operation

Press \[ \text{hibachi} \].

- "hibachi" is displayed on the LCD.

To cancel OUTDOOR UNIT QUIET operation

Press \[ \text{hibachi} \] again.

- "hibachi" is no longer displayed on the LCD.

[Example] Using the OUTDOOR UNIT QUIET operation during the night.

The noise level of the outdoor unit will be lower.
This is convenient in consideration of your neighbors.

NOTE

- Notes on OUTDOOR UNIT QUIET operation
  - If using a multi system, the OUTDOOR UNIT QUIET operation will work only when this function is set on all operated indoor units. However, if using priority room setting, refer to “Note for multi system” [Page 23].
  - This function is available in COOL, HEAT, and AUTO operation.
  - This is not available in FAN and DRY operation.
  - POWERFUL operation and OUTDOOR UNIT QUIET operation cannot be used at the same time.
  - Priority is given to the function of whichever button is pressed last.
  - Even if the operation is stopped using the remote controller or the indoor unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, "hibachi" will remain on the remote controller display.
  - OUTDOOR UNIT QUIET operation will drop neither the frequency nor fan speed if they have been already dropped low enough.
ECONO Operation

ECONO operation is a function which enables efficient operation by limiting the maximum power consumption value. This function is useful for cases in which attention should be paid to ensure a circuit breaker will not trip when the product runs alongside other appliances.

To start ECONO operation

Press during operation.

- is displayed on the LCD.

To cancel ECONO operation

Press again.

- is no longer displayed on the LCD.

[Example]

Normal operation

ECONO operation

- In case the air conditioner and other appliances which require high power consumption are used at same time, a circuit breaker may trip if the air conditioner operate with its maximum capacity.

- The maximum power consumption of the air conditioner is limited by using ECONO operation. The circuit breaker is unlikely to trip even if the air conditioner and other appliances are used at same time.

- This diagram is a representation for illustrative purposes only. The maximum running current and power consumption of the air conditioner in ECONO operation vary with the connecting outdoor unit.

NOTE

- ECONO operation can only be set when the unit is running. Pressing causes the settings to be canceled, and is no longer displayed on the LCD.
- ECONO operation functions in AUTO, COOL, DRY, and HEAT operation.
- POWERFUL and ECONO operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If the level of power consumption is already low, ECONO operation will not drop the power consumption.
OFF TIMER Operation

Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.

To use OFF TIMER operation

1. Press [OFF].
   - “OFF” is displayed on the LCD.
   - “OFF” blinks.
   - “○” is no longer displayed on the LCD.

2. Press [ ] until the time setting reaches the point you like.
   - Each pressing of either button increases or decreases the time setting by 10 minutes.
   - Holding down either button changes the time setting rapidly.

   - “OFF” and setting time are displayed on the LCD.
   - The TIMER lamp lights yellow.

To cancel OFF TIMER operation

Press [CANCEL].

- “OFF” and setting time are no longer displayed on the LCD.
- “○” and day of the week are displayed on the LCD.
- The TIMER lamp goes off.

NOTE

Notes on TIMER operation
- When TIMER is set, the present time is not displayed.
- Once you set ON/OFF TIMER, the time setting is kept in the memory. The memory is canceled when remote controller batteries are replaced.
- When operating the unit via the ON/OFF TIMER, the actual length of operation may vary from the time entered by the user. (Maximum approximately 10 minutes)

NIGHT SET mode
- When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.9°F (0.5°C) up in COOL, 3.6°F (2.0°C) down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.
ON TIMER Operation

To use ON TIMER operation

- Check that the clock is correct. If not, set the clock to the present time. ➔ Page 10

1. Press ON .
   - “6:00” is displayed on the LCD.
   - “ON” blinks.
   - “Θ” and day of the week are no longer displayed on the LCD.

2. Press SELECT until the time setting reaches the point you like.
   - Each pressing of either button increases or decreases the time setting by 10 minutes.
   - Holding down either button changes the setting rapidly.

3. Press ON again.
   - “ON” and setting time are displayed on the LCD.
   - The TIMER lamp lights yellow.

To cancel ON TIMER operation

Press CANCEL .

- “ON” and setting time are no longer displayed on the LCD.
- “Θ” and day of the week are displayed on the LCD.
- The TIMER lamp goes off.

To combine ON TIMER and OFF TIMER

- A sample setting for combining the 2 timers is shown below.

(Example)
Present time: 23:00 (The unit operating)
OFF TIMER at 0:00
ON TIMER at 14:00

NOTE

- In the following cases, set the timer again.
  - After a breaker has turned off.
  - After a power failure.
  - After replacing batteries in the remote controller.
WEEKLY TIMER Operation

Up to 4 timer settings can be saved for each day of the week. It is convenient if the WEEKLY TIMER is set according to the family’s life style.

Using in these cases of WEEKLY TIMER

Example: The same timer settings are made for the week from Monday through Friday while different timer settings are made for the weekend.

- **[Monday]** Make timer settings up to programs 1-4.
  - Program 1: ON 6:00, 77°F (25°C)
  - Program 2: OFF 8:30
  - Program 3: ON 17:30, 81°F (27°C)
  - Program 4: OFF 22:00

- **[Tuesday] to [Friday]** Use the copy mode to make settings for Tuesday to Friday, because these settings are the same as those for Monday.
  - Program 1: ON 6:00, 77°F (25°C)
  - Program 2: OFF 8:30
  - Program 3: ON 17:30, 81°F (27°C)
  - Program 4: OFF 22:00

- **[Saturday]** No timer settings

- **[Sunday]** Make timer settings up to programs 1-4.
  - Program 1: ON 8:00, 77°F (25°C)
  - Program 2: OFF 10:00
  - Program 3: OFF 19:00
  - Program 4: ON 21:00

- **[Saturday]**

- **[Sunday]**


- **Note:** Up to 4 reservations per day and 28 reservations per week can be set in the WEEKLY TIMER. The effective use of the copy mode ensures ease of making reservations.

  - The use of ON-ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes.
  - Furthermore, by using OFF-OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if the user forgets to turn it off.
WEEKLY TIMER Operation

To use WEEKLY TIMER operation

Setting mode
- Make sure the day of the week and time are set. If not, set the day of the week and time.

Date and number settings ON/OFF settings Time settings Temperature settings

1. Press . • The day of the week and the reservation number of the current day will be displayed.

2. Press to select the desired day of the week and reservation number.

3. Press . • The day of the week and reservation number will be set.

4. Press to select the desired mode.

5. Press . • The ON/OFF TIMER mode will be set.

In case the reservation has already been set, selecting “blank” deletes the reservation.

Go to STEP 9 if “blank” is selected.
6. Press \[\text{select} \] to select the desired time.
   - The time can be set between 0:00 and 23:50 in 10 minute intervals.
   - To return to the ON/OFF TIMER mode setting, press [BACK].
   - Go to [STEP 9] when setting the OFF TIMER.

7. Press [NEXT].
   - The time will be set.
   - "保持着" and the temperature blink.

8. Press \[\text{select} \] to select the desired temperature.
   - The temperature can be set between 50°F (10°C) and 90°F (32°C).
   - Cooling: The unit operates at 64°F (18°C) even if it is set at 50°F (10°C) to 63°F (17°C).
   - Heating: The unit operates at 86°F (30°C) even if it is set at 87°F (31°C) to 90°F (32°C).
   - To return to the time setting, press [BACK].
   - The set temperature is only displayed when the mode setting is on.

9. Press [NEXT].
   - The temperature will be set and go to the next reservation setting.
   - To continue further settings, repeat the procedure from [STEP 4].

10. Press \[\text{select} \] to complete the setting.
    - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and flashing the OPERATION lamp.
    - "保持着" is displayed on the LCD and WEEKLY TIMER operation is activated.
    - The TIMER lamp lights yellow.

   ![Display](image)

   - A reservation made once can be easily copied and the same settings used for another day of the week. Refer to [Copy mode] [Page 25].

---

**NOTE**

- **Notes on WEEKLY TIMER operation**
  - Do not forget to set the clock on the remote controller first. [Page 10]
  - The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with WEEKLY TIMER.
    - Other settings for ON TIMER are based on the settings just before the operation.
  - Both WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will go into standby state, and "保持着" will be no longer displayed on the LCD. When ON/OFF TIMER is up, the WEEKLY TIMER will automatically become active.
  - Only the time and set temperature with the WEEKLY TIMER are sent with the [select]. Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
  - Shutting the breaker off, power failure, and other similar events will render operation of the indoor unit’s internal clock inaccurate. Reset the clock. [Page 10]
  - The [BACK] can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.
WEEKLY TIMER Operation

Copy mode

- A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.

<table>
<thead>
<tr>
<th>Program 1</th>
<th>Program 2</th>
<th>Program 3</th>
<th>Program 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
</tr>
<tr>
<td>6:00</td>
<td>8:30</td>
<td>17:30</td>
<td>22:00</td>
</tr>
<tr>
<td>77°F (25°C)</td>
<td>81°F (27°C)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

[Monday] to [Friday]

1. Press 

2. Press to confirm the day of the week to be copied.

3. Press 

   - The whole reservation of the selected day of the week will be copied.

4. Press to select the destination day of the week.

5. Press 

   - The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
   - To continue copying the settings to other days of the week, repeat STEP 4 and STEP 5.

6. Press to complete the setting.

   - is displayed on the LCD and WEEKLY TIMER operation is activated.

NOTE

Note on COPY MODE

- The entire reservation of the source day of the week is copied in the copy mode.

In the case of making a reservation change for any day of the week individually after copying the contents of weekly reservations, press and change the settings in the steps of Setting mode. Page 23
Confirming a reservation

- The reservation can be confirmed.

Setting Displays

<table>
<thead>
<tr>
<th>Normal display</th>
<th>Confirmation display</th>
</tr>
</thead>
</table>

1. Press \[7\].
   - The day of the week and the reservation number of current day will be displayed.

2. Press \[7\] to select the day of the week and the reservation number to be confirmed.
   - Pressing \[7\] displays the reservation details.
   - To change the confirmed reserved settings, select the reservation number and press \[7\].
     - The mode is switched to setting mode. Go to Setting mode STEP 4. Page 23

3. Press \[7\] to exit confirming mode.
   - \[7\] is displayed on the LCD and WEEKLY TIMER operation is activated.
   - The TIMER lamp lights yellow.

To deactivate WEEKLY TIMER operation

Press \[7\] while \[7\] is displayed on the LCD.

- \[7\] will be no longer displayed on the LCD.
- The TIMER lamp goes off.
- To reactivate the WEEKLY TIMER operation, press \[7\] again.
- If a reservation deactivated with \[7\] is activated once again, the last reservation mode will be used.
WEEKLY TIMER Operation

To delete reservations

**The individual reservation**

1. Press \[\text{\textleftarrow\rightarrow}\].
   • The day of the week and the reservation number will be displayed.

2. Press \[\text{\textup{select}}\uparrow\downarrow\] to select the day of the week and the reservation number to be deleted.

3. Press \[\text{\textnext}\].
   • “\text{\textleftarrow\rightarrow}” and “\text{ON}” or “\text{OFF}” blink.

4. Press \[\text{\textup{select}}\uparrow\downarrow\] and select “blank”.
   • Pressing \[\text{\textup{select}}\uparrow\downarrow\] changes ON/OFF TIMER mode.
   • The reservation will be no setting with selecting “blank”.

5. Press \[\text{\textnext}\].
   • The selected reservation will be deleted.

6. Press \[\text{\textleftarrow\rightarrow}\].
   • If there are still other reservations, WEEKLY TIMER operation will be activated.

**The reservations for each day of the week**

• This function can be used for deleting reservations for each day of the week.
• It can be used while confirming or setting reservations.

1. Press \[\text{\textup{select}}\uparrow\downarrow\] to select the day of the week to be deleted.

2. Hold \[\text{\textup{weekly}}\] for 5 seconds.
   • The reservation of the selected day of the week will be deleted.

**All reservations**

Hold \[\text{\textup{weekly}}\] for 5 seconds while normal display.

• Be sure to direct the remote controller toward the indoor unit and check for a receiving tone.
• This operation is not effective on the setting display of WEEKLY TIMER.
• All reservations will be deleted.
Note for Multi System

Multi system has one outdoor unit connected to multiple indoor units.

■ Selecting the operation mode

With the priority room setting present but inactive or not present.

When more than one indoor unit is operating, priority is given to the first unit that was turned on.

In this case, set the units that are turned on later to the same operation mode as the first unit.

Otherwise, they will enter the standby state, and the OPERATION lamp will flash: this does not indicate malfunction.

NOTE

■ Notes on operation mode for multi system

- COOL, DRY and FAN operation may be used at the same time.
- AUTO operation automatically selects COOL operation or HEAT operation based on the room temperature.

Therefore, AUTO operation is available when selecting the same operation mode as that of the room with the first unit to be turned on.

CAUTION

- Normally, the operation mode in the room where the unit is first run is given priority, but the following situations are exceptions, so please keep this in mind.

If the operation mode of the first room is FAN operation, then using HEAT operation in any room after this will give priority to HEAT operation. In this situation, the air conditioner running in FAN operation will go on standby, and the OPERATION lamp will flash.

With the priority room setting active.

Refer to “Priority room setting” on the next page.

■ NIGHT QUIET mode (Available only for COOL operation)

NIGHT QUIET mode requires initial programming during installation. Please consult your retailer or dealer for assistance.

NIGHT QUIET mode reduces the operation noise of the outdoor unit during the nighttime hours to prevent annoyance to neighbors.

- The NIGHT QUIET mode is activated when the temperature drops 10.8°F (6°C) or more below the highest temperature recorded that day.

Therefore, when the temperature difference is less than 7.2°F (4°C), this function will not be activated.

- NIGHT QUIET mode reduces slightly the cooling efficiency of the unit.

■ OUTDOOR UNIT QUIET operation

Refer to “OUTDOOR UNIT QUIET operation” on Page 18.

With the priority room setting present but inactive or not present.

When using the OUTDOOR UNIT QUIET operation feature with the Multi system, set all indoor units to OUTDOOR UNIT QUIET operation using their remote controllers.

When clearing OUTDOOR UNIT QUIET operation, clear one of the operating indoor units using their remote controller.

However OUTDOOR UNIT QUIET operation display remains on the remote controller for other rooms.

We recommend you release all rooms using their remote controllers.

With the priority room setting active.

Refer to “Priority room setting” on the next page.
Note for Multi System

■ COOL / HEAT mode lock

The COOL / HEAT mode lock requires initial programming during installation. Please consult your authorized dealer for assistance. The COOL / HEAT mode lock sets the unit forcibly to either COOL or HEAT operation. This function is convenient when you wish to set all indoor units connected to the multi system to the same operation mode.

■ Priority room setting

The priority room setting requires initial programming during installation. Please consult your authorized dealer for assistance. The room designated as the priority room takes priority in the following situations.

Operation mode priority

- As the operation mode of the priority room takes precedence, the user can select a different operation mode from other rooms.

[Example]

- Room A is the priority room in the examples.

<table>
<thead>
<tr>
<th>Operation mode in room B, C and D</th>
<th>Status of room B, C and D when the unit in room A is in COOL operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>COOL or DRY or FAN</td>
<td>Current operation mode maintained</td>
</tr>
<tr>
<td>HEAT</td>
<td>The unit enters standby mode. Operation resumes when the room A unit stops operating.</td>
</tr>
<tr>
<td>AUTO</td>
<td>If the unit is set to COOL operation, it continues. If the unit is set to HEAT operation, it enters standby mode. Operation resumes when the room A unit stops operating.</td>
</tr>
</tbody>
</table>

Priority when POWERFUL operation is used

[Example]

- Room A is the priority room in the examples.

The indoor units in rooms A, B, C and D are all operating. If the unit in room A enters POWERFUL operation, operation capacity will be concentrated in room A. In such a case, the cooling (heating) efficiency of the units in room B, C and D may be slightly reduced.

Priority when using OUTDOOR UNIT QUIET operation

[Example]

- Room A is the priority room in the examples.

Just by setting the unit in room A to QUIET operation, the air conditioner starts OUTDOOR UNIT QUIET operation. You don’t have to set all the operated indoor units to QUIET operation.
Care and Cleaning

Quick reference

How to open / close the front panel

- Hold the front panel by the panel tabs on the both sides and open it.
- Press the front panel at both sides and the center to close it.

Cleaning parts

Front panel

- Wipe it with soft cloth soaked in water.

If bothered by dirt

Refer to Page 31

Air filter

- Vacuum dust or wash the filter.

Once every 2 weeks

Refer to Page 32

Titanium apatite photocatalytic air-purifying filter

- Vacuum dust or replace the filter.

[Cleaning] Once every 6 months

Refer to Page 33

[Replacement] Once every 3 years

Refer to Page 33

Indoor unit, Outdoor unit and Remote controller

- Wipe them with soft cloth.

If bothered by dirt

Notes on cleaning

- For cleaning, do not use the materials as follows.
  - Hot water above 104°F (40°C).
  - Benzine, gasoline, thinner, other volatile oils.
  - Polishing compound.
  - Scrubbing brushes, other hard stuff.

CAUTION

- Before cleaning, be sure to stop the operation and turn the breaker off.
- Do not touch the aluminum fins of the indoor unit. If you touch those parts, this may cause an injury.
Care and Cleaning

Front panel

1. Remove the front panel.
   - Open the front panel.
   - Slide the front panel to either the left or right and pulling it toward you.
   - This will disconnect the front panel shaft on one side.

2. Clean the front panel.
   - Wipe it with a soft cloth soaked in water.
   - Only neutral detergent may be used.
   - If you wash the panel with water, wipe it with a dry soft cloth, and allow to dry in the shade.

3. Attach the front panel.
   - Align the front panel shaft on the left and right of the front panel with the slots, then push them all the way in.

   ![Diagram of front panel removal and attachment]

   - Disconnect the front panel shaft on the other side in the same manner.

   - Close the front panel slowly. (Press the panel at both sides and the central area.)

CAUTION

- When removing or attaching the front panel, use a robust and stable stool and watch your steps carefully.
- When removing or attaching the front panel, support the panel securely with hand to prevent it from falling.
- After cleaning, make sure that the front panel is securely fixed.
1. **Pull out the air filters.**
   - Open the front panel.
   - Push the filter tab at the center of each air filter slightly upward, then pull it down.

2. **Wash the air filters with water or clean them with vacuum cleaner.**
   - It is recommended to clean the air filters every 2 weeks.

3. **Set the filters as they were and close the front panel.**
   - Press the front panel at both sides and the central area.

---

**CAUTION**

- Do not touch the aluminum fins by bare hand at the time of dismounting or mounting the filter.
Care and Cleaning

Titanium apatite photocatalytic air-purifying filter

1. Take off the titanium apatite photocatalytic air-purifying filter.
   - Open the front panel and pull out the air filters.
   - Hold the recessed parts of the frame and unhook the 4 claws.

2. Clean or replace the titanium apatite photocatalytic air-purifying filter.

   [Maintenance]
   2-1 Vacuum dust, and soak in lukewarm water or water for about 10 to 15 minutes if dirt is heavy.
   - Do not remove the filter from frame when washing with water.

   2-2 After washing, shake off remaining water and dry in the shade.
   - Since the material is made out of polyester, do not wring out the filter when removing water from it.

[Replacement]
   Remove the tabs on the filter frame and replace with a new filter.
   - Do not throw away the filter frame. Reuse the filter frame when replacing the titanium apatite photocatalytic air-purifying filter.
   - Dispose of the old filter as non-flammable waste.

3. Set the filters as they were and close the front panel.
   - Press the front panel at both sides and the central area.

NOTE
   - Operation with dirty filters:
     - cannot deodorize the air,
     - cannot clean the air,
     - results in poor heating or cooling,
     - may cause odor.
   - Dispose of old filters as non-flammable waste.
   - To order titanium apatite photocatalytic air-purifying filter contact to the service shop there you purchased the air conditioner.

<table>
<thead>
<tr>
<th>Item</th>
<th>Titanium apatite photocatalytic air-purifying filter (without frame) 1 set</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part No.</td>
<td>KAF970A46</td>
</tr>
</tbody>
</table>
Check the units

- Check that the base, stand and other fittings of the outdoor unit are not decayed or corroded.
- Check that nothing blocks the air inlets and the outlets of the indoor unit and the outdoor unit.
- Check that the drain comes smoothly out of the drain hose during COOL or DRY operation.
  - If no drain water is seen, water may be leaking from the indoor unit. Stop operation and consult the service shop if this is the case.

Before a long idle period

1. Operate the FAN only for several hours on a nice day to dry out the inside.
   - Press [MODE] and select "FAN" operation.
   - Press [ ] and start the operation.

2. After operation stops, turn off the breaker for the room air conditioner.

3. Clean the air filters and set them again.

4. Take out batteries from the remote controller.
   - When a multi outdoor unit is connected, make sure the heating operation is not used at the other room before you use the fan operation. [Page 28]

We recommend periodical maintenance

- In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist aside from regular cleaning by the user.
- For specialist maintenance, contact the service shop where you purchased the air conditioner.
- The maintenance cost must be born by the user.
Troubleshooting

These incidents are not malfunctions.

- The following incidents do not indicate a malfunctioning air conditioner and have explanations. The air conditioner can continue to operate.

**Indoor unit**

The louvers do not immediately swing. The louvers move soon after startup.
- The air conditioner is adjusting the louver position. The louvers will start moving soon.

The HEAT operation stops suddenly and a flowing sound is heard.
- The outdoor unit is taking away the frost. The HEAT operation starts after the frost on the outdoor unit is removed. You should wait for about 4 to 12 minutes.

Operation does not start soon.
- When “ON/OFF” button was pressed soon after operation was stopped.
- When the mode was reselected.
  - This is to protect the air conditioner. You should wait for about 3 minutes.

**Outdoor unit**

The outdoor unit emits water or steam.
- In HEAT operation
  - The frost on the outdoor unit melts into water or steam when the air conditioner is in defrost operation.
- In COOL or DRY operation
  - Moisture in the air condenses into water on the cool surface of outdoor unit piping and drips.

Possible sounds.
- Flowing water
  - Generated because the refrigerant in the air conditioner is flowing.
  - This is a pumping sound of the water in the air conditioner it is heard when the water is pumped out from the air conditioner in cooling or drying operation.
  - The refrigerant flows in the air conditioner even if the air conditioner is not working when the indoor units in other rooms are in operation.
- Blowing
  - Generated when the flow of the refrigerant in the air conditioner is switched over.
- Ticking
  - Generated when the size of the air conditioner slightly expands or shrinks as a result of temperature changes.
- Whistling sound
  - Generated when the refrigerant control valves or the electrical parts operate.
- Clicking sound during operation or idle time
  - Generated when the refrigerant control valves or the electrical parts operate.
- Clopping sound
  - Heard from the inside of the air conditioner when the exhaust fan is activated while the room doors are closed. Open the window or turn off the exhaust fan.

The outdoor unit emits water or steam.
- In HEAT operation
  - The frost on the outdoor unit melts into water or steam when the air conditioner is in defrost operation.
- In COOL or DRY operation
  - Moisture in the air condenses into water on the cool surface of outdoor unit piping and drips.
Troubleshooting measures are classified into the following two types on a remedial basis. Take an appropriate measure according to the symptom.

Not malfunction
- The following conditions do not indicate a problem with the system.

Check
- Please check again before calling a repair person.

The air conditioner does not operate. (OPERATION lamp is off.)
- Is a breaker off or a fuse blown?
- Is there a power failure?
- Are batteries set in the remote controller?
- Is the timer setting correct?

Operation stopped suddenly. (OPERATION lamp flashes.)
- Are the air filters clean? Clean the air filters.
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Turn the bleaker off and take all obstacles away. Then turn it on again and try operating the air conditioner with the remote controller. If the lamp still flashes, call the service shop where you purchased the air conditioner.
- Are operation modes all the same for indoor units connected to outdoor units in the multi system? If not, set all indoor units to the same operation mode and confirm that the lamps flash. When the operation mode is in “AUTO”, set all indoor unit operation modes to “COOL” or “HEAT” for a moment and check again that the lamps are normal. If the lamps stop flashing after the above steps, there is no malfunction.

Hot air does not flow out soon after the start of HEAT operation.
- The air conditioner is warming up. You should wait for 1 to 4 minutes. (The system is designed to start discharging air only after it has reached a certain temperature.)

Mist comes out of the indoor unit.
- This happens when the air in the room is cooled into mist by the cold airflow during COOL operation.
- This is because the air in the room is cooled by the heat exchanger and becomes mist during defrosting operation.

Operation stopped suddenly. (OPERATION lamp is on.)
- For system protection, the air conditioner may stop operating on a sudden large voltage fluctuation. It automatically resumes operation in about 3 minutes.
Troubleshooting

Cooling (Heating) effect is poor.
- Are the air filters clean?
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Is the temperature setting appropriate?
- Are the windows and doors closed?
- Are the airflow rate and the airflow direction set appropriately?

The ON/OFF TIMER does not operate according to the settings.
- Check if the ON/OFF TIMER and the WEEKLY TIMER are set to the same time. Change or deactivate the settings in the WEEKLY TIMER.

Remote controller does not work properly.
- No remote controller signals are displayed.
- Remote controller sensitivity is low.
- Display is low in contrast or blacked out.
- Display runs out of control.
  - The batteries are dying and the remote controller is malfunctioning. Replace all the batteries with new, size AAA.LR03 (alkaline). For details, refer to "To set the batteries" of this manual.

The indoor unit gives out odor.
- This happens when smells of the room, furniture, or cigarettes are absorbed into the unit and discharged with the airflow. (If this happens, have the indoor unit washed by a technician from the service shop where you purchased the air conditioner.)

HEAT operation cannot be selected, even though the unit is heat pump model.
- Slide the DIP switch to the left as shown in the illustration so that the HEAT operation can be selected with the "MODE" button.

The outdoor fan rotates while the air conditioner is not in operation.
- After operation is stopped
  - The outdoor fan continues rotating for another 60 seconds for system protection.
- While the air conditioner is not in operation
  - When the outdoor temperature is very high, the outdoor fan starts rotating for system protection.

An abnormal functioning happens during operation.
- The air conditioner may malfunction with lightning or radio waves. Turn the breaker off, turn it on again and try operating the air conditioner with the remote controller.
Call the service shop immediately

**WARNING**

- When an abnormality (such as a burning smell) occurs, stop operation and turn the breaker off.
  - Continued operation in an abnormal condition may result in malfunctioning, electric shocks or fire.
  - Consult the service shop where you purchased the air conditioner.
- Do not attempt to repair or modify the air conditioner by yourself.
  - Incorrect work may result in electric shocks or fire.
  - Consult the service shop where you purchased the air conditioner.

If one of the following symptoms occurs, call the service shop immediately.

- The power cord is abnormally hot or damaged.
- An abnormal sound is heard during operation.
- The safety breaker, a fuse, or the ground leakage breaker cuts off the operation frequently.
- A switch or a button often fails to work properly.
- There is a burning smell.
- Water leaks from the indoor unit.

Turn the breaker off and call the service shop.

- After a power failure
  - The air conditioner automatically resumes operation in about 3 minutes. Wait for it to restart.

- Lightning
  - If lightning may strike the neighboring area, stop operation and turn the breaker off for system protection.

**Disposal requirements**

- Dismantling the unit, and treatment of refrigerant, oil, and other parts, should be done in accordance with the relevant local and national regulations.
Troubleshooting

**Fault diagnosis by remote controller**
- The remote controller can receive a corresponding error code from the indoor unit.

1. **When** [CANCEL] **is held down for 5 seconds, a “00” indication blinks on the temperature display section.**

2. **Press** [CANCEL] **repeatedly until a continuous beep is produced.**
   - The code indication changes as displayed in the following table, and notifies with a long beep.

### CODE MEANING

<table>
<thead>
<tr>
<th>CODE</th>
<th>MEANING</th>
</tr>
</thead>
<tbody>
<tr>
<td>00</td>
<td>NORMAL</td>
</tr>
<tr>
<td>0A</td>
<td>INDOOR-OUTDOOR UNIT COMBINATION FAULT</td>
</tr>
<tr>
<td>U0</td>
<td>REFRIGERANT SHORTAGE</td>
</tr>
<tr>
<td>U2</td>
<td>DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGE</td>
</tr>
<tr>
<td>U4</td>
<td>FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)</td>
</tr>
<tr>
<td>A1</td>
<td>INDOOR PCB DEFECTIVENESS</td>
</tr>
<tr>
<td>A5</td>
<td>HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR</td>
</tr>
<tr>
<td>A6</td>
<td>FAN MOTOR FAULT</td>
</tr>
<tr>
<td>C4</td>
<td>FAULTY HEAT EXCHANGER TEMPERATURE SENSOR</td>
</tr>
<tr>
<td>C9</td>
<td>FAULTY SUCTION AIR TEMPERATURE SENSOR</td>
</tr>
<tr>
<td>EA</td>
<td>COOLING-HEATING SWITCHING ERROR</td>
</tr>
<tr>
<td>E1</td>
<td>CIRCUIT BOARD FAULT</td>
</tr>
<tr>
<td>E5</td>
<td>OL STARTED</td>
</tr>
<tr>
<td>E6</td>
<td>FAULTY COMPRESSOR START UP</td>
</tr>
<tr>
<td>E7</td>
<td>DC FAN MOTOR FAULT</td>
</tr>
<tr>
<td>E8</td>
<td>OVERCURRENT INPUT</td>
</tr>
<tr>
<td>F3</td>
<td>HIGH TEMPERATURE DISCHARGE PIPE CONTROL</td>
</tr>
<tr>
<td>F6</td>
<td>HIGH PRESSURE CONTROL (IN COOLING)</td>
</tr>
<tr>
<td>H0</td>
<td>SENSOR FAULT</td>
</tr>
<tr>
<td>H6</td>
<td>OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR</td>
</tr>
<tr>
<td>H8</td>
<td>DC CURRENT SENSOR FAULT</td>
</tr>
<tr>
<td>H9</td>
<td>FAULTY SUCTION AIR TEMPERATURE SENSOR</td>
</tr>
<tr>
<td>J3</td>
<td>FAULTY DISCHARGE PIPE TEMPERATURE SENSOR</td>
</tr>
<tr>
<td>J6</td>
<td>FAULTY HEAT EXCHANGER TEMPERATURE SENSOR</td>
</tr>
<tr>
<td>L3</td>
<td>ELECTRICAL PARTS HEAT FAULT</td>
</tr>
<tr>
<td>L4</td>
<td>HIGH TEMPERATURE AT INVERTER CIRCUIT HEAT Sink</td>
</tr>
<tr>
<td>L5</td>
<td>OUTPUT OVERCURRENT</td>
</tr>
<tr>
<td>L4</td>
<td>FAULTY INVERTER CIRCUIT HEAT Sink</td>
</tr>
</tbody>
</table>

**NOTE**
- A short beep and two consecutive beeps indicate non-corresponding codes.
- To cancel the code display, hold [CANCEL] for 5 seconds. The code display also cancel itself if the button is not pressed for 1 minute.
Quick Reference